

## ENGRAVED LEATHER PATCH IRON ON INSTRUCTIONS FOR CONVENTIONAL HEAT PRESS



Preheat the shirt to 320°F (160 °C) for 10 seconds.



Use a heat-resistant tape for patch placement where needed



- cover patch with a fabric
- heat press from front at 320 °F (160 °C) for 20-30 seconds.
- Pressure : Medium



cool down to room temperature and remove the tape

**Note:** Best to iron-on from front side.

## ENGRAVED LEATHER PATCH IRON ON INSTRUCTIONS FOR IQ 360



Preheat the cap to 320 °F (160 °C) for 10 seconds.



Use a heat-resistant tape for patch placement where needed



- cover patch with thick fabric /Silicon pad
- heat press from the lower heater at 320 °F (160°C) for 20-30 sec
- Pressure : 2-4 Pr



cool down to room temperature and remove the tape

**Note: Don't apply heat directly on leather**  
It can only heat press from bottom heater  
Raise or lower the time as per thickness of fabric

## EMBOSSED/DEBOSSED LEATHER PATCH IRON ON INSTRUCTIONS FOR CONVENTIONAL HEAT PRESS



Preheat the shirt to  
320°F (160 °C) for 10  
seconds.



Use a heat-resistant  
tape for patch place-  
ment where needed



- Flip the patch on the garment, cover it with a fabric.
- heat press at 320 °F (160°C) for 20-30 sec.
- Pressure : Medium



cool down to room  
temperature and  
remove the tape

**Note:** Best to iron-on from back side.

## EMBOSSED/DEBOSSED LEATHER PATCH IRON ON INSTRUCTIONS FOR IQ 360



Preheat the cap to 320 °F  
(160 °C) for 10 seconds.



Use a heat-resistant  
tape for patch place-  
ment where needed



- cover patch with thick fabric /Silicon pad
- heat press from the lower heater at 320 °F (160°C) for 20-30 sec
- Pressure : 2-4 Pr



cool down to room  
temperature and  
remove the tape

**Note: Don't apply heat directly on leather**  
It can only heat press from bottom heater  
Raise or lower the time as per thickness of fabric

## UV PRINTED LEATHER PATCH IRON ON INSTRUCTIONS FOR CONVENTIONAL HEAT PRESS – FLAT OR CAPS



Preheat the shirt to  
320°F (160 °C) for 10  
seconds.



Use a heat-resistant  
tape for patch place-  
ment where needed



Place butter paper on  
top of the patch



- heat press at 320 °F to  
334 °F (160°C – 168°C)  
for 15 sec.
- Pressure : Medium



cool down to room  
temperature and  
remove the tape

**Note:** Best to iron-on from Front side. Do not apply heat without butter paper.

## UV PRINTED LEATHER PATCH IRON ON INSTRUCTIONS FOR IQ 360



Preheat the cap to  
320 °F (160 °C) for 10  
seconds and use a  
heat-resistant tape  
for patch placement  
where needed



Cover the patch with  
butter paper or fabric or  
silicone pad.



- Heat press from  
bottom heater at 320 °F  
to 334 °F (160°C –  
168°C) for 15 sec.
- Pressure : 2-4 Pr



cool down to room  
temperature and  
remove the tape

**Note:** Don't apply heat directly on leather  
Raise or lower the time as per thickness of fabric