

EMBROIDERY PATCH IRON ON INSTRUCTIONS FOR CONVENTIONAL HEAT PRESS



1
Preheat the shirt to
320°F (160 °C) for 10
seconds.



2
Use a heat-resistant
tape for patch place-
ment where needed



- 3
- cover patch with a fabric
 - heat press from front at 320 °F (160 °C) for 20-30 seconds.
 - Pressure : Medium



4
cool down to room
temperature and
remove the tape

Note: Best to iron-on from front side.

EMBROIDERY PATCH IRON ON INSTRUCTIONS FOR IQ 360



1
Preheat the cap to
320 °F (160 °C) for
10 seconds.



2
Use a heat-resistant
tape for patch
placement where
needed



- 3
- cover Patch with a fabric
 - heat press from front at 320 °F (160 °C) for 20-30 seconds.
 - Pressure : 2-4Pr



4
cool down to room
temperature and
remove the tape

3D EMBROIDERY PUFF PATCH IRON ON INSTRUCTIONS FOR CONVENTIONAL HEAT PRESS



1
Preheat the shirt to
320°F (160 °C) for 10
seconds.



2
Use a heat-resistant
tape for patch place-
ment where needed



- 3
- Flip the patch on the garment, cover it with a fabric.
 - heat press at 320 °F (160°C) for 20-30 sec.
 - Pressure : Medium



4
cool down to room
temperature and
remove the tape

Note: Best to iron-on from back side.

3D EMBROIDERY PUFF PATCH IRON ON INSTRUCTIONS FOR IQ 360



1
Preheat the cap to
320 °F (160 °C) for
10 seconds.



2
Use a heat-resistant
tape for patch place-
ment where needed



- 3
- cover Patch with a fabric
 - heat press from front at 320 °F (160 °C) for 20-30 seconds.
 - Pressure : 2-4Pr

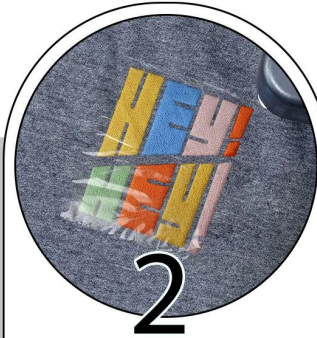


4
cool down to room
temperature and
remove the tape

EMBROIDERY DIEPLACED PATCH IRON ON INSTRUCTIONS FOR CONVENTIONAL HEAT PRESS



1
Preheat the shirt to 320°F (160 °C) for 10 seconds.



2
Place patch where needed



- 3
- cover patch with a fabric
 - heat press from front at 320 °F (160 °C) for 10-20 seconds.
 - Pressure : Medium



4
cool down to room temperature and remove the film gently

Note: Best to iron-on from front side.

EMBROIDERY DIEPLACED PATCH IRON ON INSTRUCTIONS FOR IQ 360



1
Preheat the cap to 320 °F (160 °C) for 10 seconds.



2
Place patch where needed



- 3
- cover Patch with a fabric
 - heat press from front at 320 °F (160 °C) for 10-20 seconds.
 - Pressure : 2-4Pr



4
cool down to room temperature and remove the film gently